ECHNICAL INFORMATION

Models No.) ► 8414D/ 8434D/ 8444D

Description Cordless Percussion-Driver Drills 12V/ 14.4V/ 18V

CONCEPT AND MAIN APPLICATIONS

The above products have been developed as successor models of the current 8443D series models and as the highest grade series models among Makita Cordless Percussion-Driver Drills. Their brief advantages are;

*Powerful motor provides high operation efficiency.

*Mechanical 3-speed;

3rd speed: higher than the predecessors for finishing light duty jobs with extremely high efficiency

1st speed: lower than the predecessors for extra-heavy duty applications

- *Easy operation mode change
- *All the great advantages as Model 8443D series models

These new products are available in the following variations:

8414D

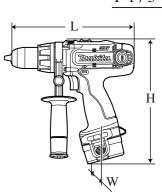
	Battery		Battery cover		Flash light
Model No.	type	Quantity	(quantity) Charger		
8414DWAE	1222 (Ni-Cd 2.0Ah)	2	2		w/o light
8414DWAE3	1222 (Ni-Cd 2.0Ah)	3	3		
8414DWALE	1222 (Ni-Cd 2.0Ah)	2	2	DC1414	ML120
8414DWDE	1234 (Ni-MH 2.6Ah)	2	2		w/o light
8414DWDE3	1234 (Ni-MH 2.6Ah)	3	3		
8414DWDLE	1234 (Ni-MH 2.6Ah)	2	2		ML120
8414DWFE	1235 (Ni-MH 3.0Ah)	2	2		w/o light
8414DWFE3	1235 (Ni-MH 3.0Ah)	3	3		

8434D

	Battery		Battery cover		
Model No.	type	Quantity	(quantity)	Charger	Flash light
8434DWAE	1422 (Ni-Cd 2.0Ah)	2	2		w/o light
8434DWAE3	1422 (Ni-Cd 2.0Ah)	3	3		
8434DWALE	1422 (Ni-Cd 2.0Ah)	2	2	DC1414	ML140
8434DWDE	1434 (Ni-MH 2.6Ah)	2	2		w/a light
8434DWDE3	1434 (Ni-MH 2.6Ah)	3	3		w/o light
8434DWDLE	1434 (Ni-MH 2.6Ah)	2	2		ML140
8434DWFE	1435 (Ni-MH 3.0Ah)	2	2		/a li alut
8434DWFE3	1435 (Ni-MH 3.0Ah)	3	3		w/o light

8444D

	Battery		Battery cover		
Model No.	type	Quantity	(quantity)	Charger	Flash light
8444DWAE	1822 (Ni-Cd 2.0Ah)	2	2		w/o light
8444DWAE3	1822 (Ni-Cd 2.0Ah)	3	3		
8444DWALE	1822 (Ni-Cd 2.0Ah)	2	2		ML180
8444DWDE	1834 (Ni-MH 2.6Ah	2	2	DC1904	
8444DWDE3	1834 (Ni-MH 2.6Ah)	3	3	DC1804	w/o light
8444DWDLE	1834 (Ni-MH 2.6Ah)	2	2		ML180
8444DWFE	1835 (Ni-MH 3.0Ah)	2	2		w/a light
8444DWFE3	1835 (Ni-MH 3.0Ah)	3	3		w/o light



Dimensions: mm (")				
Model No.	8414D 8434D 8444D			
Length (L)	259 (10-1/4)			
Width (W)	94 (3-11/16)	94 (3-11/16)	95 (3-3/4)	
Height (H)	243 (9-9/16)	247 (9-3/4)	252 (9-7/8)	



Inakita

PRODUCT

► Specification

Mod	lel No.		8414D	8434D	8444D	
y	Voltage: V		12V	14.4V	18V	
Capacity: Ah/		Cell	2.0/ Ni-Cd 2.6/ Ni-MH 3.0/ Ni-MH	2.0/ Ni-Cd 2.6/ Ni-MH 3.0/ Ni-MH	2.0/ Ni-Cd 2.6/ Ni-MH 3.0/ Ni-MH	
Max	. out put: W		210	250	310	
		3rd (Heighest)	0 - 1,600	0 - 1,700		
	load speed:	2nd (High)	0 - 550	0 - 600		
11	nin1=rpm	1st (Low)	0 - 300	0 - 300		
		3rd (Heighest)	0 - 24,000	0 - 25	,500	
Blov	ws per minute: min1=bpm	2nd (High)	0 - 8,250	0 - 9,000		
min1=opm		1st (Low)	0 - 4,500	0 - 4,500		
Fastening torque: N.m (ft.lbs)	ening torque:	Hard joint	65 (47.9)	70 (51.6)	80 (59.0)	
		Soft joint	31 (22.8)	32 (23.6)	40 (25.7)	
Drill chuck Capacity: mi Type		Capacity: mm (")	1.5 -13 (1/16 - 1/2)			
		Туре	Keyless, Single sleeve			
		Steel	13 (1/2)	13 (1/2)	13 (1/2)	
Dril	ling capacity:	Wood	45 (1-3/4)	50 (2)	65 (2-9/16)	
mm (")		Concrete	13 (1/2)	14 (9/16)	16 (5/8)	
Electric brake		Yes				
Torque adjustment		Yes				
Variable speed control		Yes				
Reverse switch		Yes				
Net weight: kg (lbs) [includes battery]			2.4 (5.3)	2.5 (5.5)	2.7 (6.0)	

► Standard equipment

(for all variations listed in page 1)
Philips bit 2-45 2
Grip assembly 1
Depth gauge 1
Battery cover For quantity, see the variation list in page 1.

Note: The standard equipment for the tool shown above may differ from country to country.

► Optional accessories

For all models	For 8414D	For 8434D	For 8444D
*Assorted drill bits for	Battery 1220	Battery 1420	Battery 1822
wood and steel	Battery 1222	Battery 1422	Battery 1834
*Assorted driver bits	Battery 1234	Battery 1434	Battery 1835
	Battery 1235	Battery 1435	Battery 1835F
	Battery 1235A	Battery 1435F	Charger DC1804
	Battery 1235F	Charger DC1414	Automotive Charger DC1822
	Charger DC1414	Charger DC1439	
	Charger DC1439	Charger DC1804	
	Charger DC1804	Automotive Charger DC1422	
	Automotive Charger DC1422	Automotive Charger DC1822	
	Automotive Charger DC1822		

Repair [1] DISASSEMBLY/ASSEMBLY

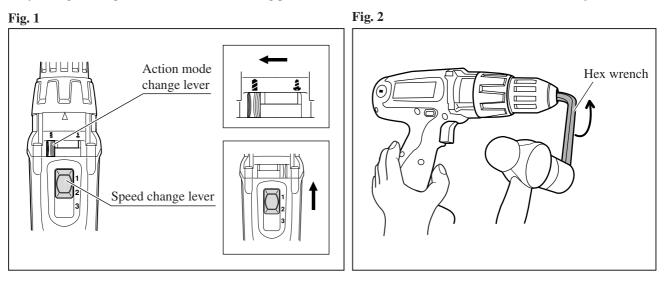
[1] -1. Drill Chuck

REMOVAL

When replacing Gear assembly, remove Drill chuck first as described below. (When replacing only Housing, you need not remove Drill chuck.)

- 1) After opening the chuck jaws to the full, remove the chuck screw (M6x22 (-) Flat head screw) by turning it clockwise. Use impact driver drill if it is difficult to remove the screw.
- 2) Slide Speed change lever to the position of "1" (1st speed), and slide Action mode change lever to the drill mode as illustrated in **Fig. 1**.

Secure the short arm of a hex wrench with the chuck jaws. Hold the machine firmly, and then remove Drill chuck by hitting the long arm of the hex wrench using plastic hammer to turn Drill chuck counterclockwise. (**Fig. 2**)



Note:

This product has "Spindle Lock system".

After hex wrench is secured in Drill chuck, it is impossible to turn the wrench in order to adjust the position of its long arm. (**Fig. 3**)

Therefore, make sure that the hex wrench is positioned as illustrated in **Fig. 2** before securing it in drill chuck.

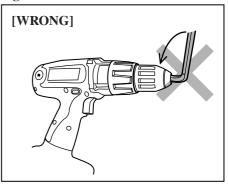
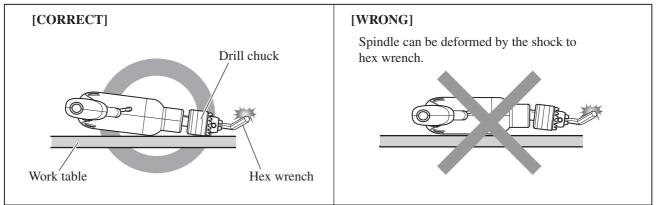


Fig. 3

Caution:

Place the tool on a work table so that Drill chuck touches the surface of the work table as illustrated to left in **Fig. 4**. Failure to follow this instruction can result in deformation of Spindle.

Fig. 4



► **R**epair

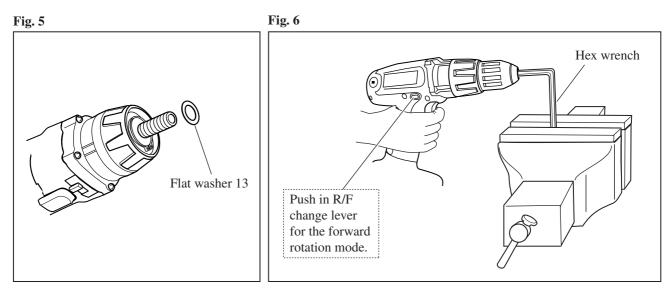
[1] -1. Drill Chuck (cont.)

INSTALLATION

- 1) Make sure that Flat washer 13 is mounted to Spindle before installing Drill chuck. (Fig. 5)
- 2) Slide Speed change lever to the position of "1" (1st speed), and slide Action mode change lever to the drill mode as illustrated in **Fig. 1**. Push in F/R change lever for the forward rotation mode. (**Fig. 6**)

Secure the short arm of a hex wrench in the chuck jaws, and the long arm in vise. Hold the grip of the machine firmly so that your hand cannot be pulled away by reaction torque. And then tighten Spindle into Drill chuck by pulling the trigger of Switch until Spindle is locked. (**Fig. 6**)

- **Note:** Release the trigger of Switch just after Spindle is locked. Do not keep on pulling the trigger for longer than one second.
- 3) Fasten Drill chuck to Spindle with the chuck screw (M6x22 (-) Flat head screw) by turning it counterclockwise. If you reuse a screw removed from Drill chuck, apply an appropriate amount of adhesive (ThreeBond 1321B/ 1342 or Loctite 242) to the screw for secure fastening.

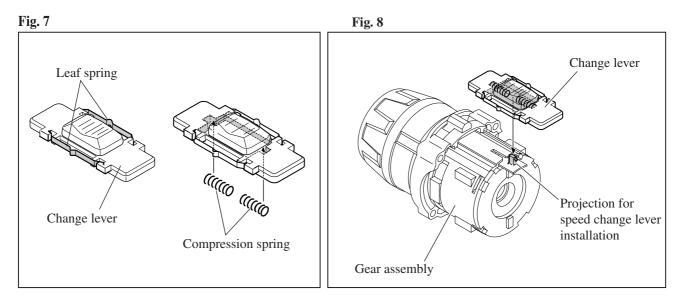


[1] -2. Installing Speed Change Lever

1) Before installing Speed change lever on Gear assembly, make sure that;

- a. Two Leaf springs are installed to Speed change lever as illustrated to left in Fig. 7.
- b. Two compression springs are installed to speed change lever as illustrated to right in Fig. 7.

2) Assemble Speed change lever to the projection on Gear assembly. (Fig. 8)



► Circuit diagram

Color index of lead wires' sheath			
Black			
Red			

